CONTENTS

Preface vii

Session 1. Opening and introduction

Performance of oxide nuclear fuel in water-cooled power reactors, *H. Stehle* 3

Session 2 and 3. Quality assurence systems

International co-operation for quality assurance and quality control in water reator fuel fabrication, *M. Noe, A. Nechaev and J.L. Zhu* 19
The quality analysis system implemented by FRAGEMA, *G. Kopff* 27

Session 4, 5 and 6. Methods of characterization

Application of emanation thermal analysis for characterization of intermediate products of urania and thoria ceramics, *V. Balek* 41
Experimental correlations between pore structure and thermal conductivity, *H. Elbel and D. Vollath* 50
Quantitative image analysis of unirradiated fast breeder reactor fuel, *J. Goelbecker* 59
Characterization of homogeneity in $(U,Gd)O_2$-pellets, *L. Hälldahl and S. Eriksson* 66
Determination of crystallite size in UO_{2+x} powder by X-ray diffraction, *H.G. Riella, L.G. Martinez and K. Imakuma* 71
Fuel characterization techniques: Current methods practised at the Instituto de Pesquisas Energéticas e Nucleares, Brazil, *K. Imakuma, H.G. Riella, A.R. Lordello, S.S. Iyer, S.F. Sabato, T. Grigoletto, O. Vega, V.L. Salvador, M.H. Kakazu, M.A.F. Pires and N.B. De Lima* 76
A simple model for neutron radiography of uranium–plutonium mixed oxide fuel pins, *J.P. Panakkal and J.K. Ghosh* 82
Determination of plutonium concentration and plutonium isotopic composition in mixed oxide fuels, *W. Dams, R. Krause and K.-H. Nelges* 86
Automated simlutaneous determination of Gd_2O_3 and ^{235}U contents during production, *H.-J. v. Wachtendonk and R. Baumann* 91
A computer controlled potentiometric titrator for quantitative determination of uranium, *V. Verdingh and A. Michiels* 96
The influence of high uranium, plutonium and gadolinium concentrations, respectively, on emission spectroscopy assays for selected elements, *F. Geyer, E. Mainka and H.G. Müller* 102
New methods for the determination of impurities in $(Pu,U)O_2$ fuels, *W. Dams, E. Bauer, S. Baumann and R. Krause* 108

Session 7 and 8. Relations between fuel characterization and problems in production

Survey of binary fuel manufacturing and quality control, *H. Assmann, M. Peehs and H. Roepenack* 115
Aspects of the certification of experimental mixed oxide fuel and fuel pins for use on the UK fast reactor programme, *G.R. Chilton and K.J. Wilson* 127
Feed-back of quality control data evaluation to production experience of mixed uranium–plutonium dioxide fuels, *E. Pelckmans* 133
Inspection procedures for experimental fuel production, *I.C. Campsie and H.D. Rattray* 141
The influence of AUC powder characteristics on UO_2 pellets, *C.S. Choi, J.H. Park, E.H. Kim, H.S. Shin and I.S. Chang* 148
Correlation between UO_2 powder and pellet quality in PHWR fuel manufacturing, *F. Glodeanu, M. Spinzi and V. Bălan* 156
Dependence of the UO_2–PuO_2 pellet structure on fabrication parameters, *H. Elbel, J. Klews and R. Löb* ... 160

Session 9. Carbide fuels

Specification and characterization of dense fuels for liquid metal cooled fast breeder reactors, *H. Blank* . 171
The role of "Process Control" and "Inspection" steps in the quality assurance of SS 316 clad mixed plutonium–uranium carbide fuel pins for FBTR, *C. Ganguly, G.C. Jain, J.K. Ghosh and P.R. Roy* 178
Characterization and quality control of uraium–plutonium carbide for the AC-3/FFTF experiment, *G. Ledergerber, R. Herbst, H.U. Zwicky, H. Kutter and P. Fischer* 189
Specification, fabrication and characterization of (U,Pu)C fuel, *L. Richter, U. Benedict, J.F. Gueugnon, H. Kutter, C. Sari and G. Mühling* 205

Session 10. Specification, product quality and operating behaviour

Resinter testing in relation to in-pile densification, *G. Maier, H. Assmann and W. Dörr* 213

Influence of design parameters on the operational behaviour of fuel pins, *H.-J. Ritzhaupt-Kleissl, H. Elbel and M. Heck* 221

Development of quality control data base "DANTE" and relational analysis between fission gas release behavior and plutonium homogeneity in mixed oxide fuel by DANTE, *K. Takahashi, K. Kamimura, T. Yamaguchi and S. Masuda* 232

Author index 239

Subject index 241